

# Basecoat

## IC – 1K190 Flip Controller – Aluminum/Pearl Effect-Adjusting Agent

### Product Description

IC-1K190 is developed for InnoColor aluminum colors to give silver toners a flash-like effect. Used to lighten up the side face and darken the front face of aluminum flakes.

### Technical Characteristics

Color: Milky      Shelf life: 24 months at 25°C

### Pre-treatment

See process described in **TDS of InnoColor Basecoat** – Solid Basecoat 2c, Metallic Colors 2c, Red Pearl 2c, Xirallic / Pearlescent Basecoat 3c.

	Mixing Ratio	Stir well before use.			
			IC-1K100	IC-1K190	
		IC-1KS Coarse Alu.	100 g:	15 g	0 – 10 g
		Fine Alu.	100 g:	20 g	0 – 10 g
		IC-1KP 3-stage Pearl	100 g:	50 – 70 g	–
		2-stage Pearl	100 g:	10 g	–
		*IC-1K190 Flip Controller may be added to ensure better results for aluminum and pearl colors as well as for colors with an aluminum mixing base content of at least 75%. Strain before application.			
	Spray Viscosity	14 to 19 seconds DIN 4 cup at 25°C			
	Application	See process described in <b>TDS of InnoColor Basecoat</b>			
	Drying	See process described in <b>TDS of InnoColor Basecoat</b>			
	Further Treatment	See process described in <b>TDS of InnoColor Basecoat</b>			

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. You can obtain the latest version of technical data sheet from our website at [www.wonder-global.com](http://www.wonder-global.com) or directly from your supplier.

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